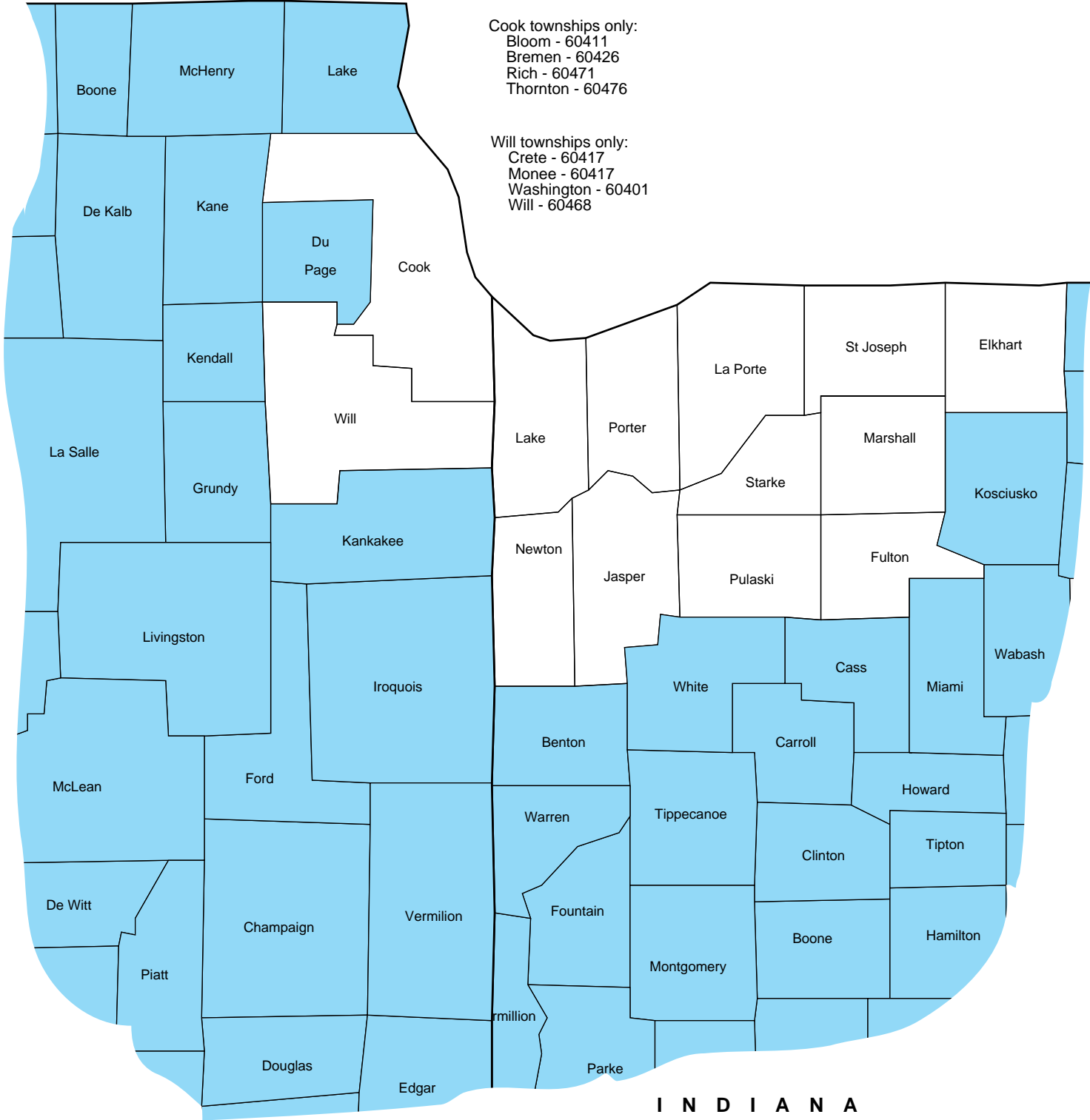


CALUMET SECTION

W I S C O N S I N



I L L I N O I S

I N D I A N A